

Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.	
Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage	

slight personal injury or physical damage. Note that the A CAUTION level may lead to a serious accident

according to the circumstances. Always follow the precautions of both levels because they are important to personal safety.

Please save this manual to make it accessible when required and always forward it to the end user

[DESIGN PRECAUTIONS]
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∆ CAUTION

Do not bunch the control wires or communication cables with the main circuit or power wires, or lay them close to each other. As a guide, separate the lines by a distance of at least 100 mm (3.94 inch) otherwise malfunctions may occur due to noise.

[INSTALLATION PRECAUTIONS]

DANGER Before mounting or dismounting this unit to or from the GOT, always shut off GOT power externally in all phases. Not doing so can cause a unit failure or malfunction

A CAUTION

Use this unit in the environment given in the general specifications of the GT15 User's Manual. Not doing so can cause an electric shock, fire, malfunction or product damage or deterioration.

When installing this unit to the GOT, fit it to the connection interface of the GOT and tighten the mounting screws in the specified torque range. Undertightening can cause a drop, failure or malfunction.

Overtightening can cause a drop, failure or malfunction due to screw or unit damage.

[WIRING PRECAUTIONS]

Before connecting the Bus connection cable to this unit, always shut off GOT power and PLC CPU power externally in all

phases Not doing so can cause a malfunction.

 Insert and fit the bus connection cable into the connector of the unit to be connected until it "clicks". After fitting, check for lift which can cause a malfunction due to a connection fault.

[STARTUP AND MAINTENANCE PRECAUTIONS]

OANGER

Before starting cleaning, always shut off GOT power externally in all phases. Not doing so can cause a unit failure or malfunction.

Do not disassemble or modify any unit. This will cause failure, malfunction, injuries, or fire.

- Do not touch the conductive areas and electronic parts of this unit directly.
- Doing so can cause a unit malfunction or failure Always secure the cables connected to the unit, e.g. run them in
- conduits or clamp them.Not doing so can cause unit or cable damage due to dangling, moved or accidentally pulled cables or can cause a malfunction due to a cable contact fault.
- Do not hold the cable part when unplugging any cable connected to the unit. Doing so can cause unit or cable damage or a malfunction due to a cable contact fault.
- Always make sure to touch the grounded metal to discharge the
- electricity charged in the body, etc., before touching the unit. Failure to do so may cause a failure or malfunctions of the unit

[DISPOSAL PRECAUTIONS]

Dispose of this product as industrial waste

[TRANSPORTATION PRECAUTIONS]

A CAUTION

Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of the GT15 User's Manual, as they are precision devices. Failure to do so may cause the unit to fail. Check if the unit operates correctly after transportation.

<u>Manuals</u>

The following shows manuals relevant to this product.

Manual name	Manual Number (Type code)
GT15 User's Manual (Option)	SH-080528ENG (1D7M23)
GOT1000 Series Connection Manual (Option)	SH-080532ENG (1D7M26)

Relevant Manuals

For relevant manuals, refer to the PDF manual stored within the drawing software used.

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Compliance with the EMC and Low Voltage **Directives**

When incorporating the Mitsubishi GOT into other machinery or equipment and keeping compliance with the EMC and low voltage directives, refer to Chapter 4, "EMC Directives and Low Voltage Directives" of the manual (GT15 General Description) included with the GOT used. The CE logo is printed on the rating plate of the GOT, indicating

compliance with the EMC and low voltage directives By making this product conform to the EMC directive and low voltage instruction, it is not necessary to make those steps individually

Product Components

The bus connection unit consists of the following items.

Product name	Quantity
Any one of GT15-75QBUSL, GT15-75QBUS2L, GT15-75ABUSL, GT15-75ABUS2L	1
Seals	12

1. Overview

This User's Manual describes the GT15 bus connection unit (hereafter abbreviated to the bus connection unit) There are the following bus connection unit types. Refer to the GT15 User's Manual for the applicable GOT.

Product name	Model name	Description
	GT15- 75QBUSL	QCPU (Q Mode) bus connection Number of connectors: 1
Bus	GT15- 75QBUS2L	QCPU (Q Mode) bus connection Number of connectors: 2
unit	GT15- 75ABUSL	QnA/ACPU bus connection Number of connectors: 1
	GT15- 75ABUS2L	QnA/ACPU bus connection Number of connectors: 2

Use the bus connection unit for making bus connection of the GOT. Select the used bus connection unit according to the

connection target and connection position

<Bus connection unit selection example>

(1) Select the bus connection unit according to the connection target.



Refer to the GOT1000 Series Connection Manual for details of

2. Specifications

The performance specifications of the bus connection unit are indicated below. Refer to the used GT15 User's Manual for the general specifications of the bus connection unit.

Item	GT15- 75QBUSL	GT15- 75QBUS2L	GT15- 75ABUSL	GT15- 75ABUS2L
I/O occupied points	16 points (I/O assignment: 16 intelligent points)		32 points (I/O assignment: Special 32 points)	
Internal consumed current (DC5V)*	0.44A	0.44A	0.12A	0.12A
Weight	0.13kg	0.14kg	0.13kg	0.14kg

When the GOT power is on, the internal current consumption is included in the current consumption of the GOT. When the GOT power is off, the internal current is supplied from the power supply of the PLC system.

3. Part Names and External Dimensions



(1.8(4.01)

6



4. Installation Procedure

(1) Power off the GOT.

(2) Remove the two expansion unit covers of the GOT.





(4) Fasten the bus connection unit by tightening its mounting screws (4 places) with tightening torgue

Warranty

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China Taiwa

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▲For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi. This product has been manufactured under strict quality control.
- However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

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(3) Fit the bus connection unit along the groove of the GOT case



MODE	L	А
GT15- 75QBU	SL	2.3(0.09)
GT15- 75QBU	S2L	2.3(0.09)
GT15- 75ABU	SL	3.9(0.15)
GT15- 75ABU	S2L	3.9(0.15)

0.36 to 0.48 N•m.



(5) After tightening screws, attach the supplied seals



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Specifications subject to change without notice Printed in Japan on recycled paper.

	Unit: mm (inch)
*1	When the GT15-75QBUSL/GT15-75ABUSL is used, only the IN

side connector is available.			
	No.	Name	Description

1)	Bus connector (IN side)	Connector for connecting the bus connection cable (IN side)
2)	Bus connector (OUT side)	Connector for connecting the bus connection cable (OUT side)
3)	Extended connector	For connecting the extended connector of the GOT
4)	Mounting screw	Screw (M3 screw) for fixing the unit to the GOT
5)	Rating plate	-